

7 August 2023  
Dr. Dr/Is-kr

UNBEDENKLICHKEITSERKLÄRUNG  
CERTIFICATE OF COMPLIANCE  
CERTIFICAT DE CONFORMITE

eingetragen  
registered no.  
registré

60039 U 23

für  
for  
pour

Ampco Metal Deutschland GmbH  
Wallensteinstraße 10 – 12  
82538 Geretsried  
Germany

Produkt  
Product  
Produit

AMPCO® 22

The product manufactured by the company mentioned above is a aluminium bronze alloy which is used for the for pressing tools for foodstuffs and medicinal pills.

It was examined by us according to the

Methoden zur Untersuchung von Kunststoffen, soweit sie als Bedarfsgegenstände im Sinne des Lebensmittel- und Bedarfsgegenständegesetzes verwendet werden, einschließlich der 62. Mitteilung des BfR zur Untersuchung von Hochpolymeren, Bundesgesundheitsblatt 50, 524 (2007), Stand vom April 2007,

(Methods for testing plastics as far as they are used as consumer goods as defined by the Foodstuffs and Consumer Goods Act, including the 62<sup>nd</sup> memorandum of the BfR on the examination of high polymers, Bundesgesundheitsblatt 50, 524 (2007), state of April 2007),

as well as to the

Series of standards EN 1186, EN 13130 and CEN/TS 14234 "Materials and Articles in Contact with Foodstuffs – Plastics", current state,

with regard to the specific requirements of the

Technical guide on metals and alloys used in food contact materials and articles, 1<sup>st</sup> edition 2013, superseding the previously established Guidelines on Metals and Alloys used as food contact materials, issued on 9 March 2001 and revised on 13 February 2002,

for the migration behaviour.

The product is in compliance with the rules of the

Regulation (EC) No 1935/2004 of the European Parliament and of the Council of 27 October 2004 on materials and articles intended to come into contact with food and repealing Directives 80/590/EEC and 89/109/EEC, Official Journal of the European Union L 338/4 of 13.11.2004, lastly modified by article 5 of the Regulation (EU) 2019/1381 of 20 June 2019, Official Journal of the European Union L 231/1 of 6 September 2019, article 3, 1. (a) and (b),

as well as of the

Lebensmittel-, Bedarfsgegenstände- und Futtermittelgesetzbuches (Lebensmittel- und Futtermittelgesetzbuch - LFGB) in der Fassung der Bekanntmachung vom 15. September 2021 (BGBl. I S. 4253; 2022 I S. 28), zuletzt geändert durch Artikel 2 Absatz 6 des Gesetzes vom 20. Dezember 2022 (BGBl. I S. 2752), §§ 30 und 31,

(Foodstuffs, Consumer Goods and Animal Feed Code (Foodstuffs and Animal Feed Code - LFGB) in the version of the notification of 15 September 2021 (BGBl. I. p. 4253; 2022 I p.28), last amended by article 2 paragraph 6 of the act of 20 December 2022 (BGBl. I p. 2752), §§ 30 and 31).

The demands of the

Resolution CM/Res (2013) 9 on metals and alloys used in food contact materials and articles, adopted by the Committee of Ministers on 11 June 2013 at the 1173<sup>rd</sup> meeting of the Ministers' Deputies,

as well as of the corresponding

Technical guide on metals and alloys used in food contact materials and articles, 1<sup>st</sup> edition 2013, superseding the previously established Guidelines on Metals and Alloys used as food contact materials, issued on 9 March 2001 and revised on 13 February 2002,

which serves its practical realization, are met as far as the migration behaviour of the product is concerned.

Thus, the aluminium bronze alloy **AMPCO® 22** according to the sample material submitted may be used safely for pressing tools for dry, moist, non-acidic and fatty foodstuffs with a pH value of > 4.5, as well as for medicinal pills and may stand in direct contact with them.

This certificate of compliance represents the latest technical standard and is based on the certificate of compliance no. 55305 U 21 of 31 August 2021 in connection with a new evaluation of the product.

It has a validity of 2 years and consists of 4 pages.

Certification decision



Staatlich anerkannter Sachverständiger  
zur Untersuchung der Gegenproben von  
Verpackungsmitteln aus Papier, Papp, Kunststoffen,  
Glas, Weißblech und sonstigen Metallverpackungen auf ihre  
lebensmittelrechtliche Unbedenklichkeit

(Burkardt)  
Officially certified  
and authorized food  
chemist



**Staatlich anerkannter Sachverständiger  
zur Untersuchung der Gegenproben von  
Verpackungsmitteln aus Papier, Pappe,  
Kunststoffen, Glas, Weißblech und  
sonstigen Metallverpackungen auf ihre  
Lebensmittelrechtliche Unbedenklichkeit**

Dr. Ralph Derra

Authorized expert for the analyses of packaging materials, attested by the Chamber of Industry and Commerce.

Expert autorisé pour l'analyse des matériaux d'emballage, assermenté par la Chambre d'Industrie et de Commerce.

State registered expert for the analysis of contrasting samples of packaging materials of paper, board, plastics, glass, tin plate and other metallic packaging materials as to their suitability for use with foodstuffs.

Expert public pour l'étude du contrôle des contre-échantillons d'emballages de papier, cartons, plastiques, verre, fer-blanc et d'autres emballages métalliques concernant leur conformité alimentaire.



Dr. Ralph Derra

Authorized expert for the analyses of soil and air, attested by the Aschaffenburg Chamber of Industry and Commerce.

Expert autorisé pour l'analyse du sol et de l'air, assermenté par la Chambre d'Industrie et de Commerce d'Aschaffenburg.

---

Die Rücklagen des untersuchten Materials werden bei der Gutachterstelle verwahrt.  
Dieses Dokument ist eine Übersetzung einer deutschen Originalversion. In Streitfällen ist das Originaldokument die rechtlich bindende Version.  
A file sample of the tested material is kept at the expert's office.  
This document is a translation of an original in German. In case of dispute, the original document should be taken as authoritative.